

**Abstract**

# **Multi-purpose Acoustic Sensor**

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Acoustic sensing based on frequency sweep technique has been developed to monitor the wall thickness, wall material sound speed, pipeline internal cross-section variation, and the presence of contamination (e.g., chemical or biological agents related to terrorist activities) in the gas in the pipeline. These sensing techniques are adapted from the instruments developed for the Department of Defense. Preliminary results of the laboratory experiments will be presented and the theory of the frequency sweep technique will be described. The primary objective of this effort is to develop a multi-purpose sensor system that can monitor multiple characteristics of natural gas pipeline integrity simultaneously. The complete suite of monitoring includes the measurement of velocity/flow of gas, presence of gas leak, and structural defects.

# Multi-purpose Acoustic Sensor

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*Natural Gas Infrastructure Reliability Industry Forums  
Morgantown, WV  
September 16-17, 2002*



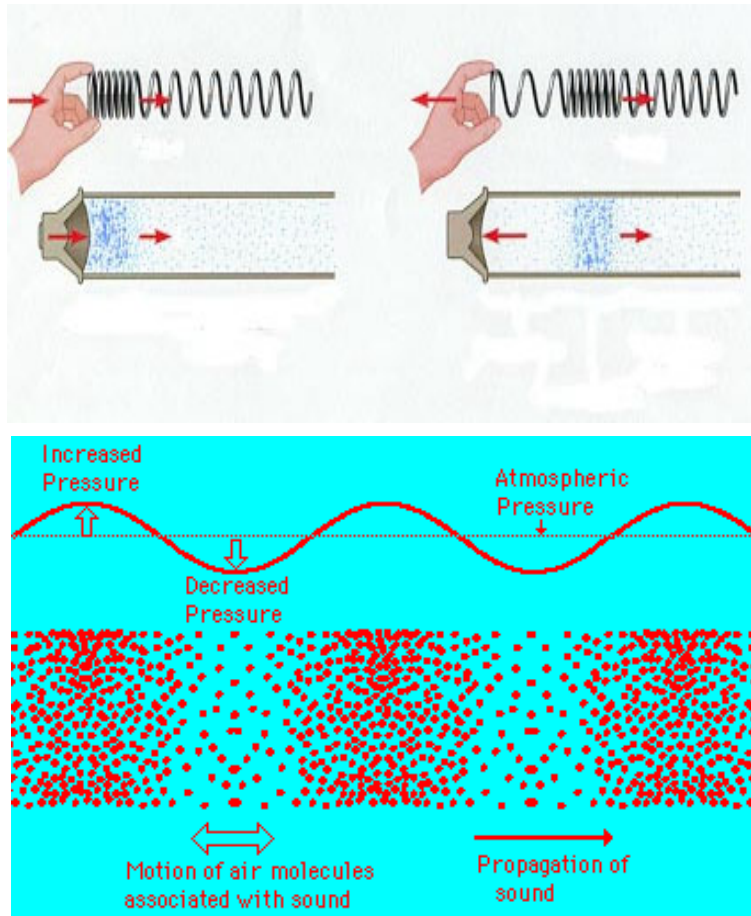
# Multi-purpose Sensor Capabilities

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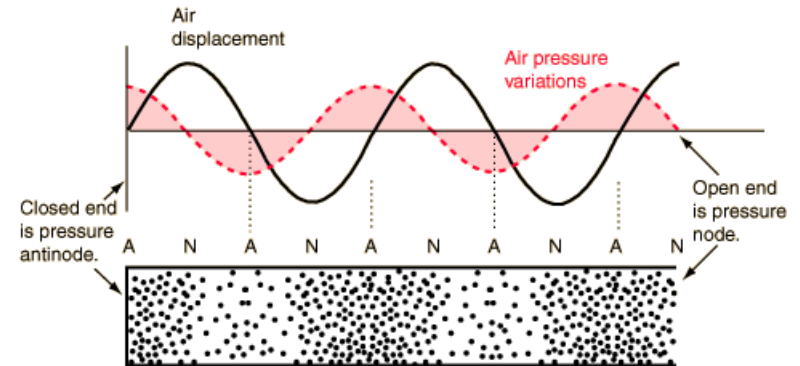
- Determine the variation in the internal cross-section of the pipe
- Measure wall-thickness all around
- Detect gas contamination in pipeline
- Measure velocity/flow of gas
- Detect presence of gas leak
- Determine structural defects in the pipe

***1-3 represent approximately 3 month's worth of effort  
Work started in June 2002.***

# Sound is a Pressure Wave



## Standing Wave

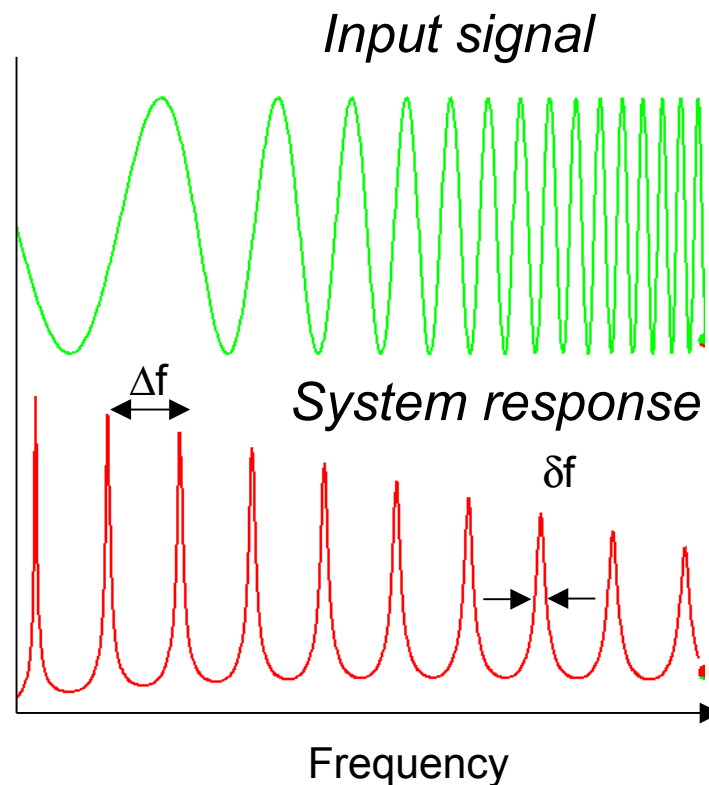
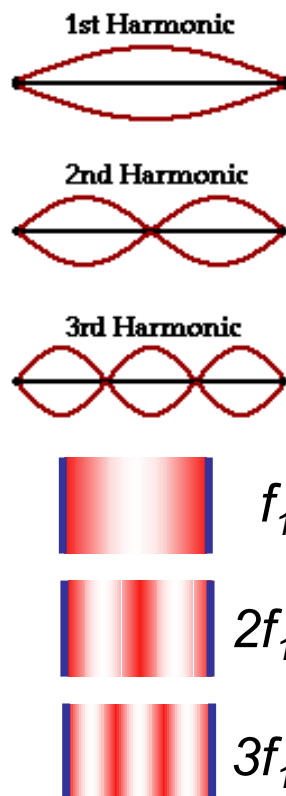
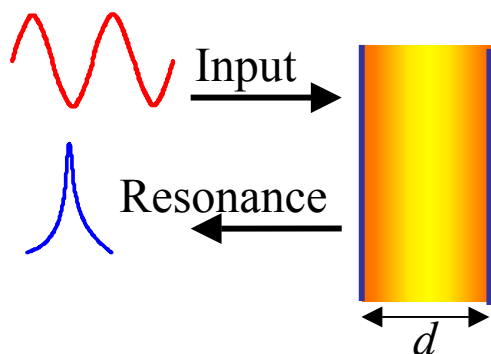


*Only at certain frequencies*

# Determination of Fluid (Liquid, Gas) Physical Properties using Standing Waves

**Resonance occurs when:**

$$d = n \frac{\lambda}{2} \quad \begin{matrix} n=1, 2, 3 \dots \\ \lambda = \text{wavelength} \end{matrix}$$



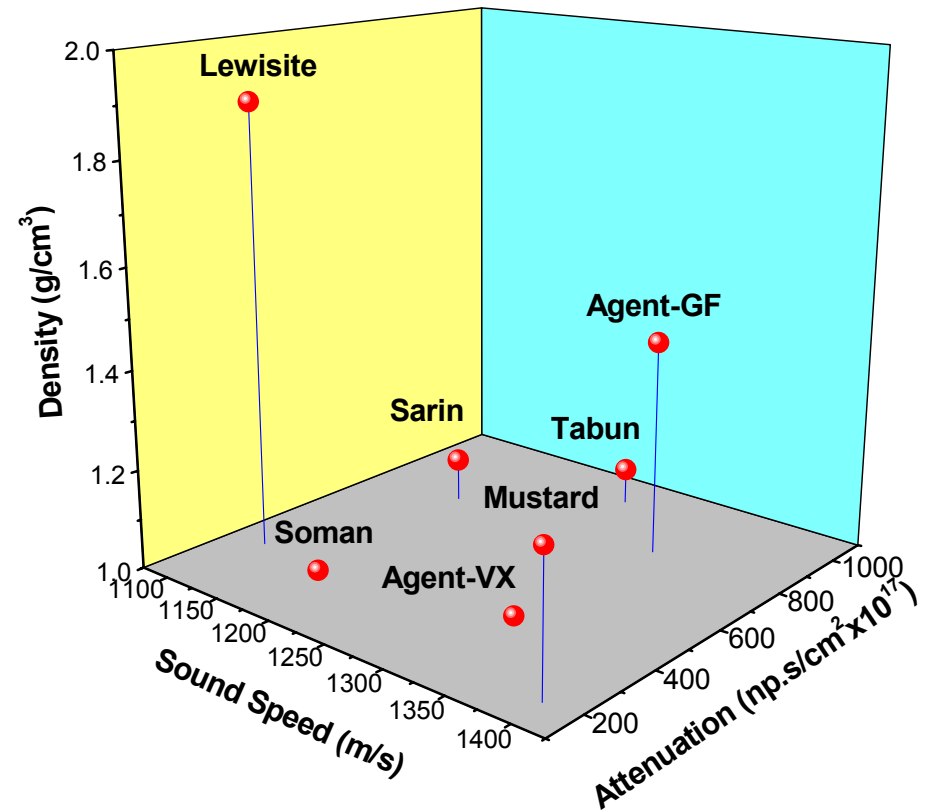
Sound speed =  $2d\Delta f$   
 Sound absorption  $\propto \delta$

$\Delta f$  = frequency spacing  
 $\delta f$  = peak width

# Swept Frequency Acoustic Interferometry Instrument and CW agent identification

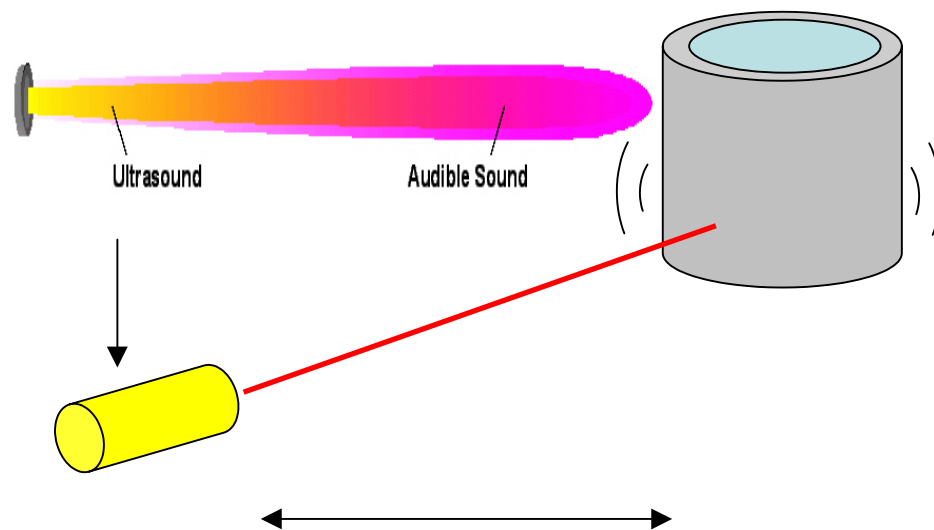


Chemical Warfare compounds



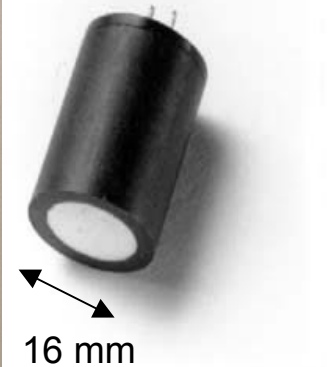
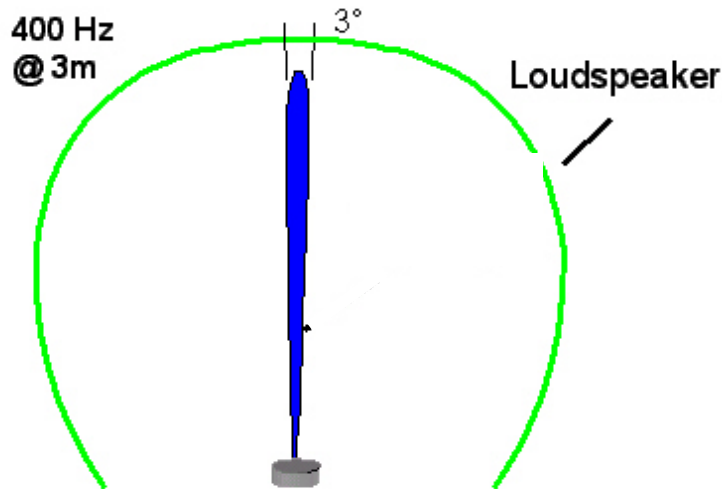
# Stand-Off Characterization of Fluids Inside Sealed Containers

Parametric acoustic array for sound projection



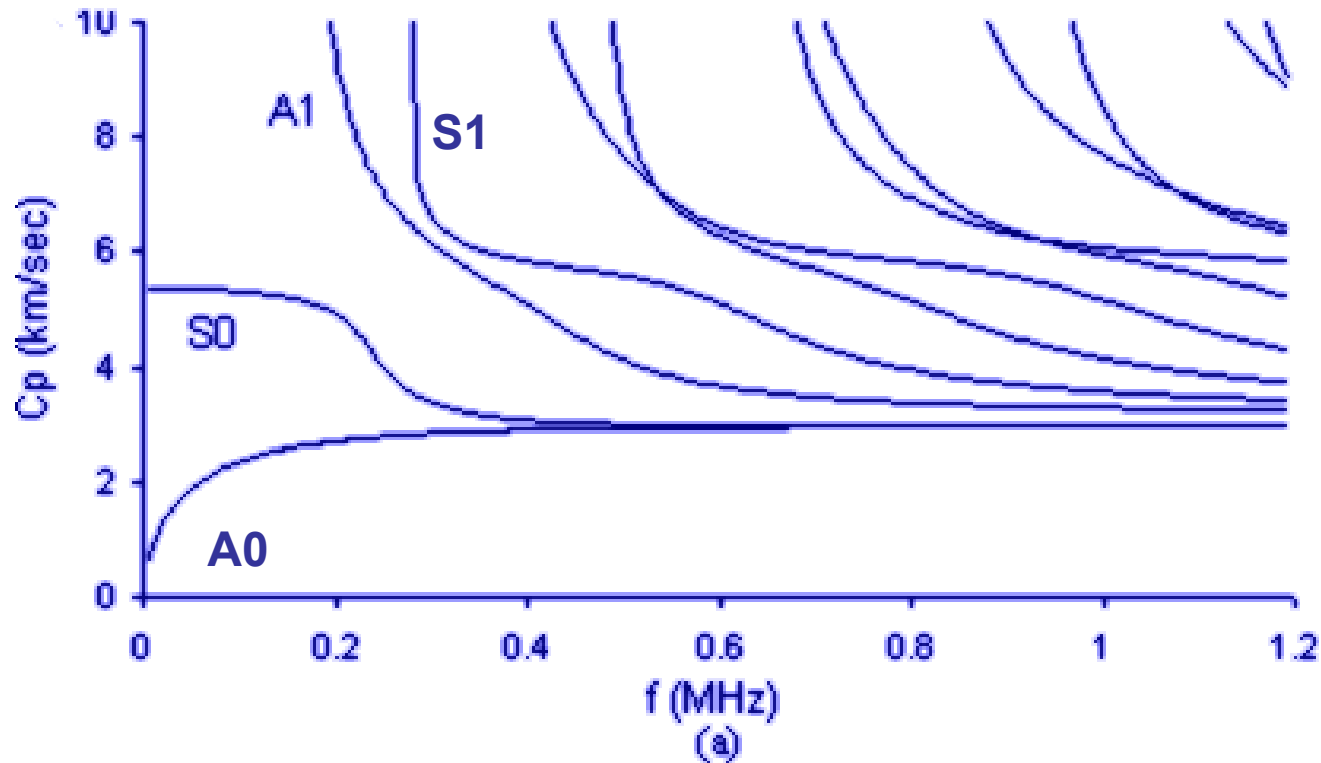
# Parametric Acoustic Array: Hyperdirectivity, Wide-bandwidth

$$\text{Beam Spread} \propto \frac{c}{f \cdot D}$$





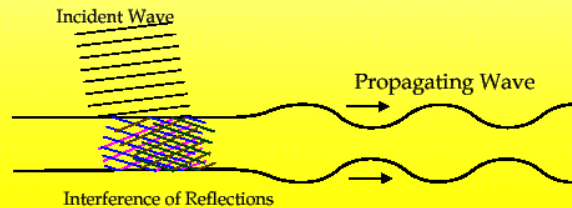
# Guided Wave Dispersion



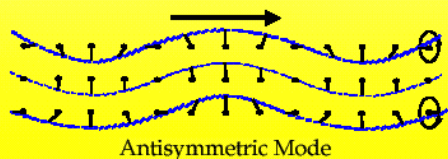
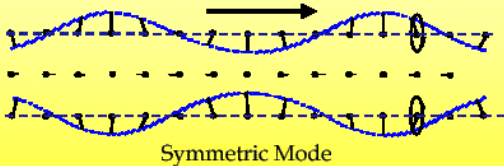
Guided waves are highly sensitive to material characteristics  
And changes in material properties including defects

# Guided Waves: Generation and Propagation

## Guided Waves: Generation of Symmetric Modes



## Particle Displacements for a Perfect Plate



**Guided wave properties  
may be used to determine:**

Guided elastic wave

Incident sound

Interior fluid

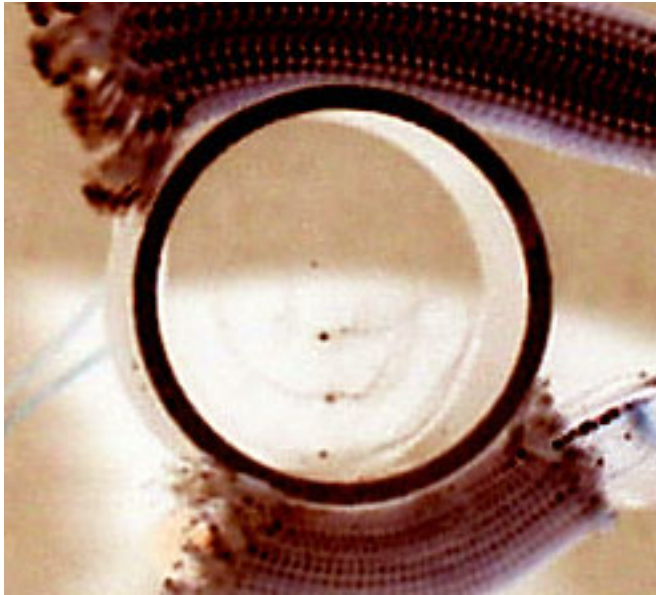
Resonance occurs at  $f_{\text{res}} = n \lambda_{\text{gw}}$

- interior fluid density
- interior fluid attenuation
- shell diameter
- shell thickness or material
- interior fluid sound speed composition

# Acoustic Levitation and Concentration

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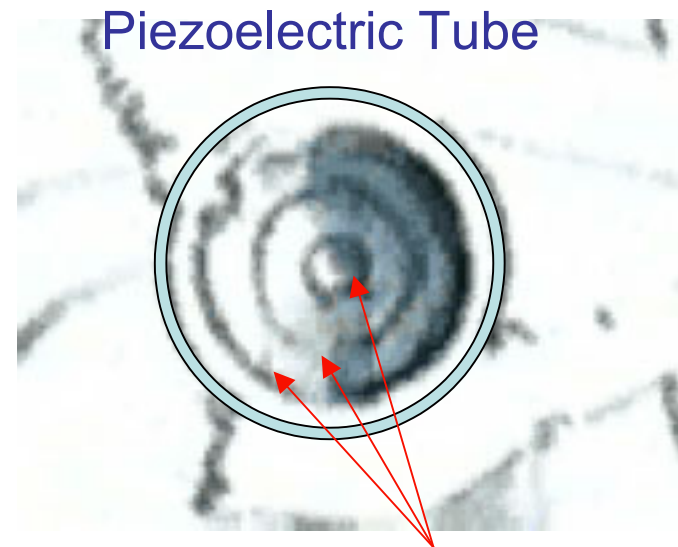
## Levitated water drops



Drop diameter  $\sim 0.9$  mm

Drive power  $\sim 115$  mW

## Concentration of Aerosol



Concentric nodal rings

Concentration factor  $\sim 100$

*Two orders of magnitude more efficient  
than conventional methods*

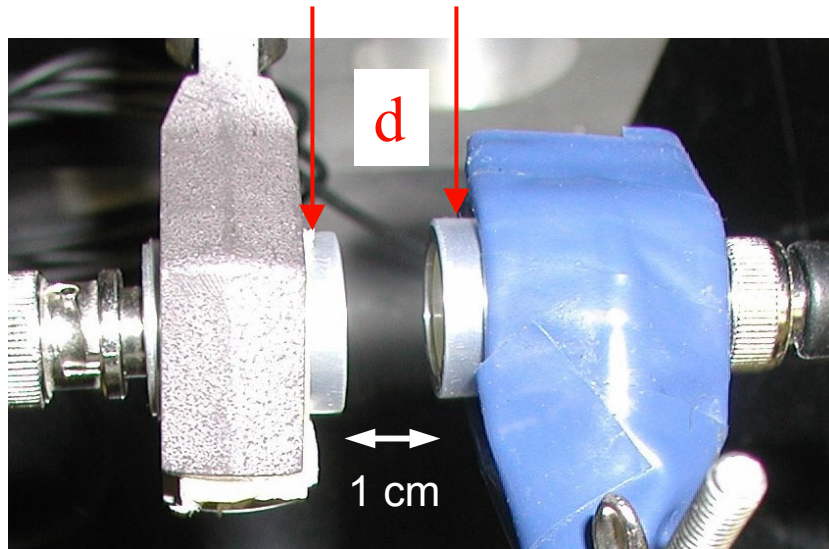
# Detection of Contamination

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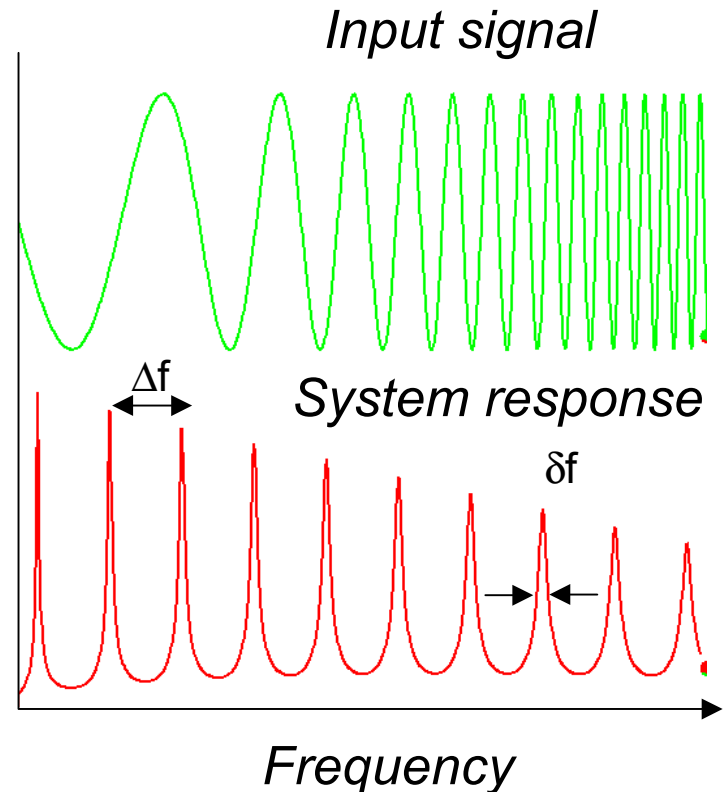
**Detect contamination added to natural gas  
in Pipeline.**

# Sound Interference in Transmission Mode

Piezoelectric Transducers



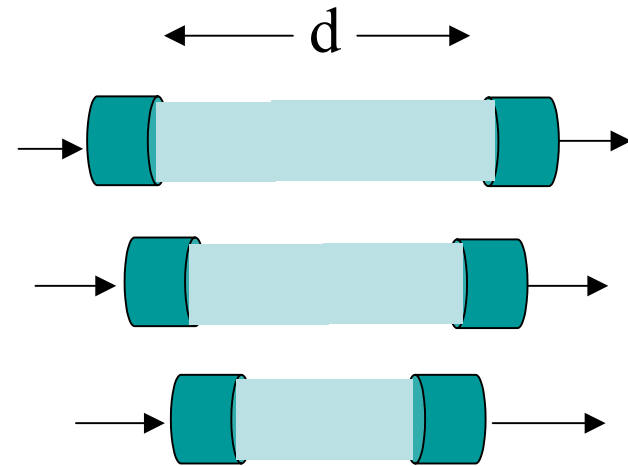
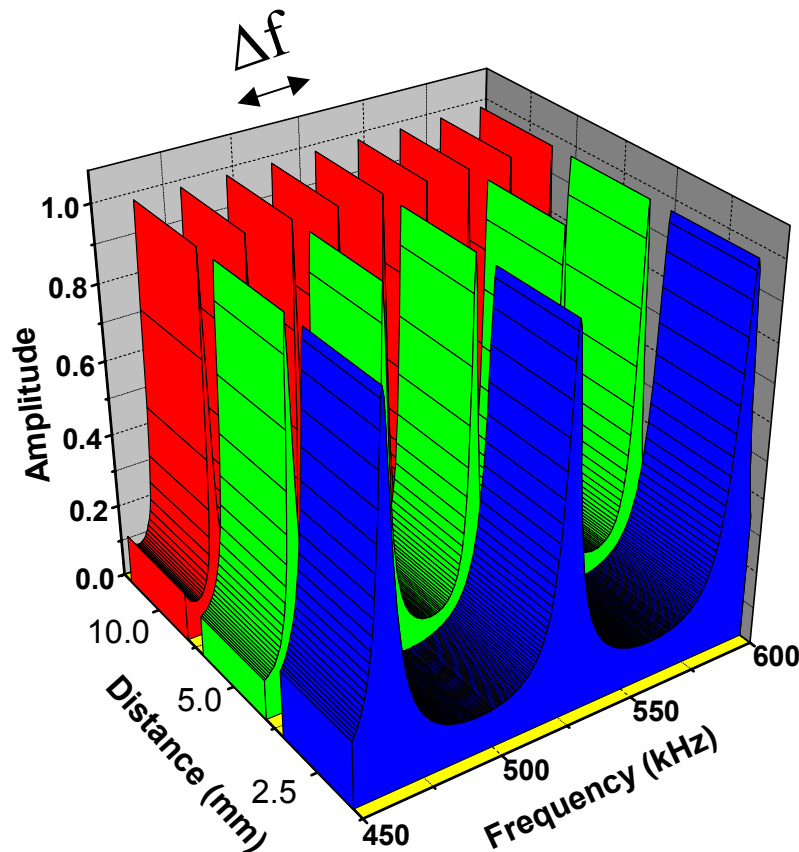
*Measurement of sound speed and sound absorption as a function of frequency*



Sound speed =  $2d\Delta f$   
Sound absorption  $\propto \delta$

$\Delta f$  = frequency spacing  
 $\delta f$  = peak width

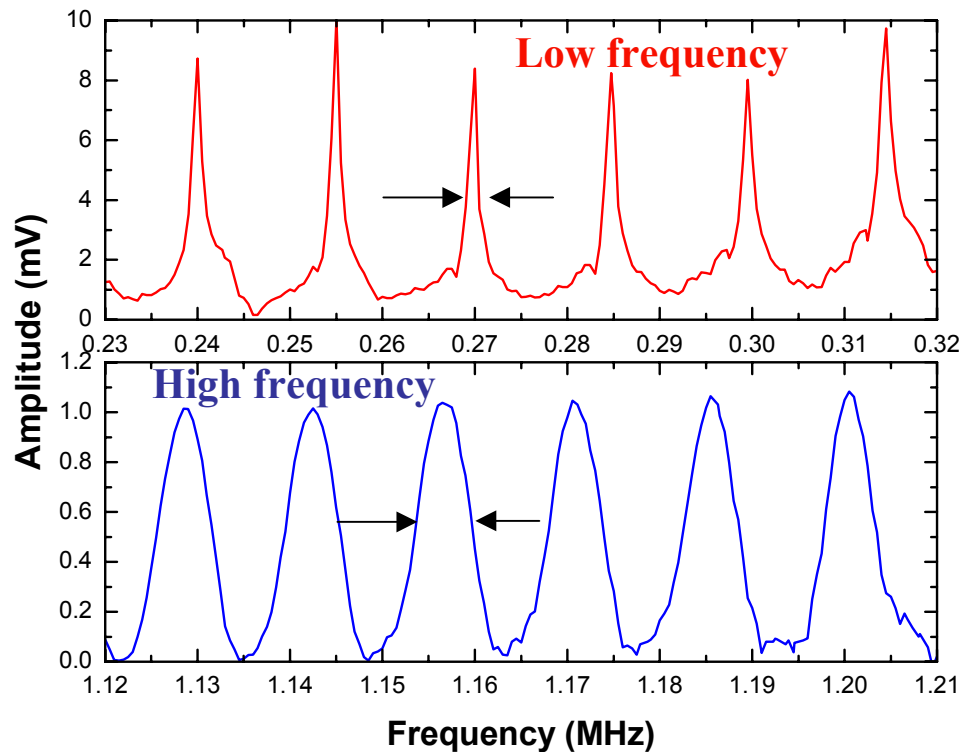
# Interference Pattern as a Function of Separation



$$c = 2.d.\Delta f$$

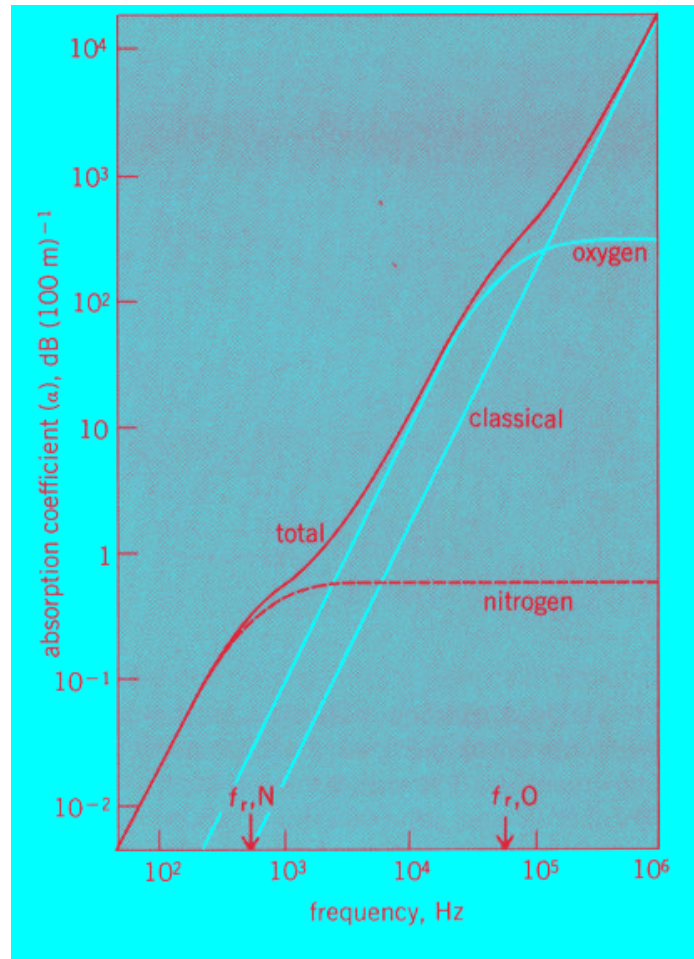
*The sensitivity of the technique can be easily adjusted by varying the frequency and the distance*

# Sound Absorption in Air as a Function of Frequency



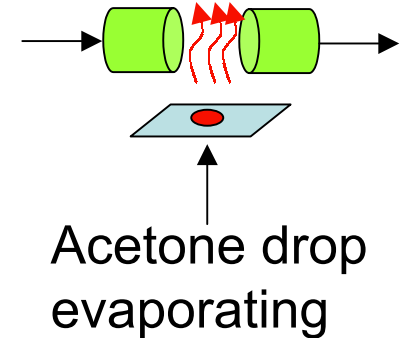
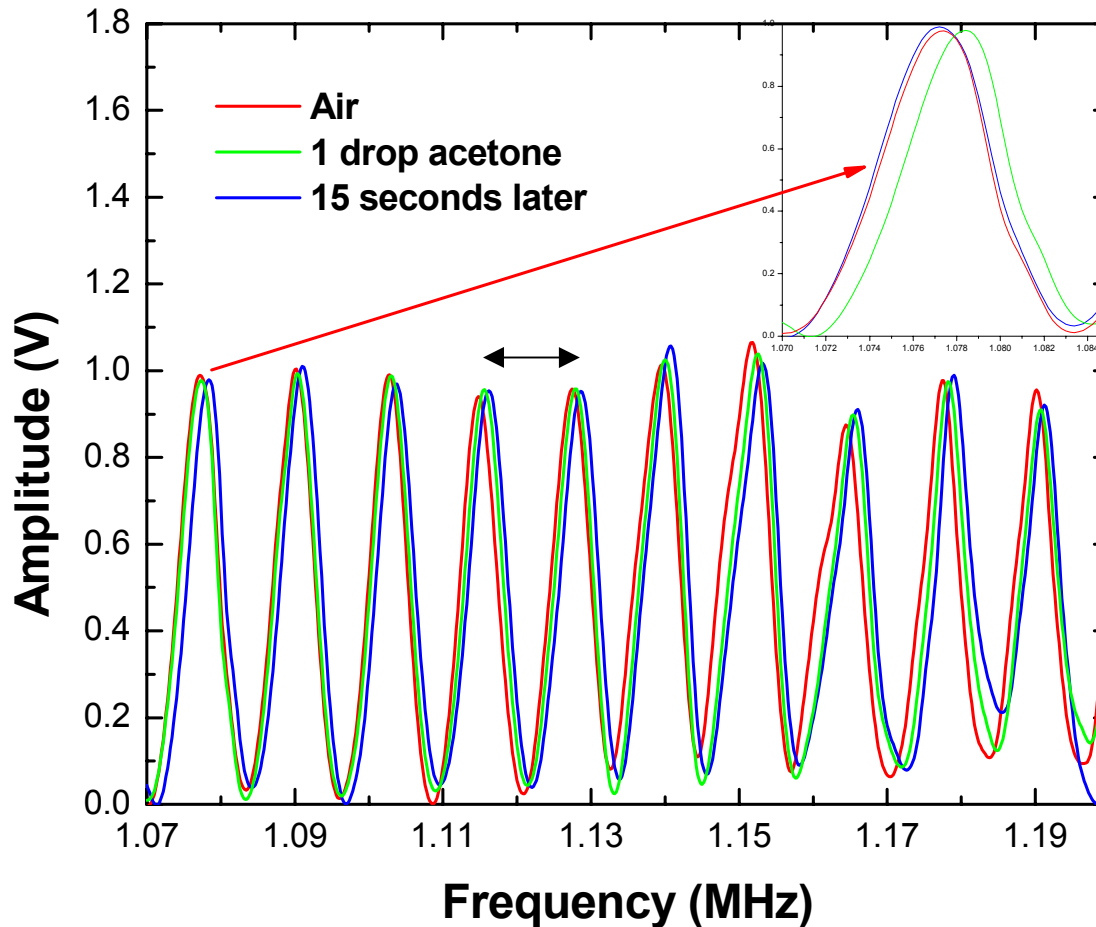
$$\text{Absorption } a \approx 1 \times 10^{-10} f^2$$

$$2 \text{ kHz} < f < 100 \text{ kHz}$$





# Effect of Acetone Vapor on Measurement



$$c = 2d \Delta f$$

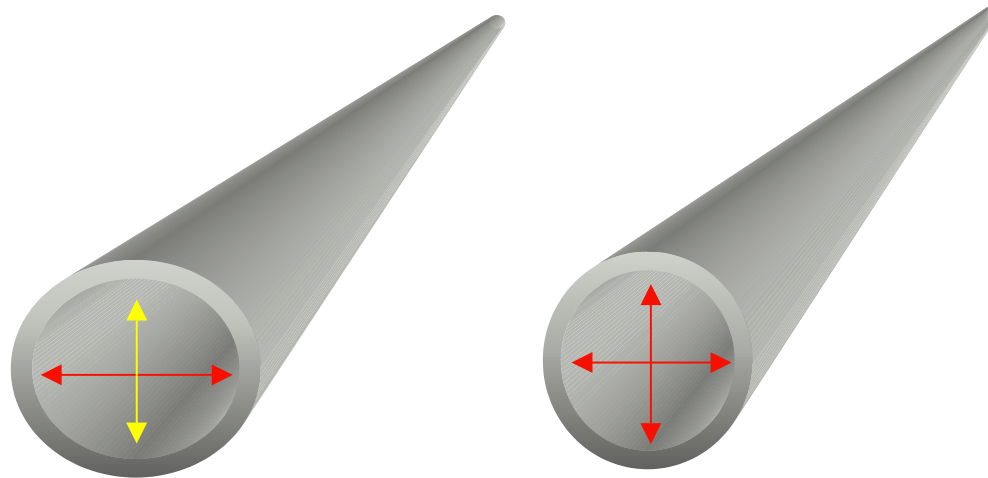
C= sound speed



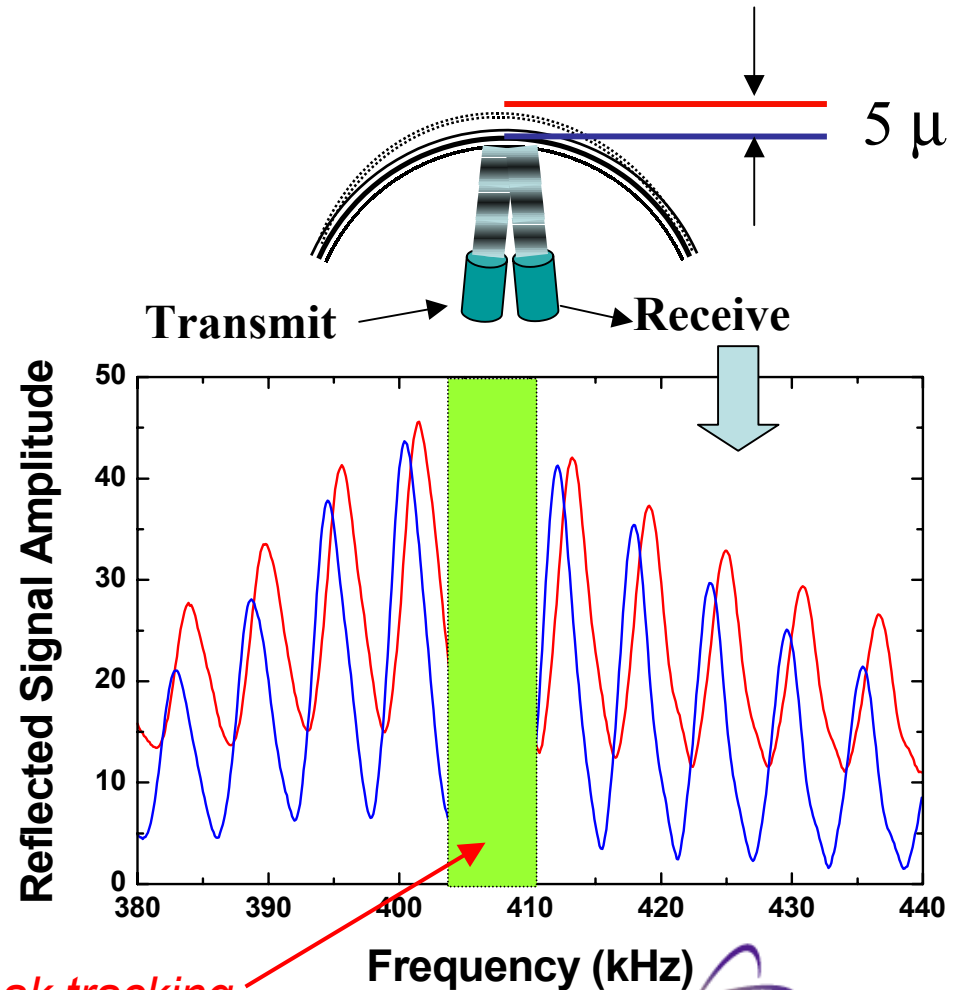
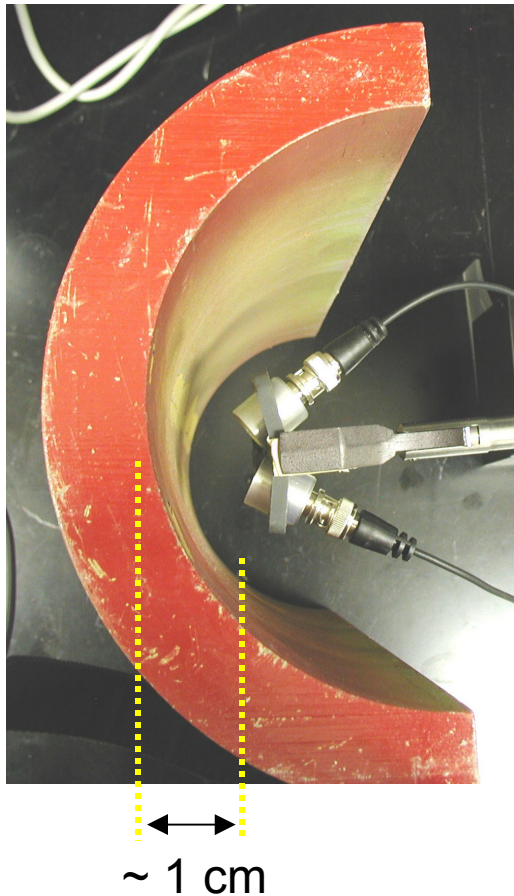
# Deformation of Pipeline Cross-section

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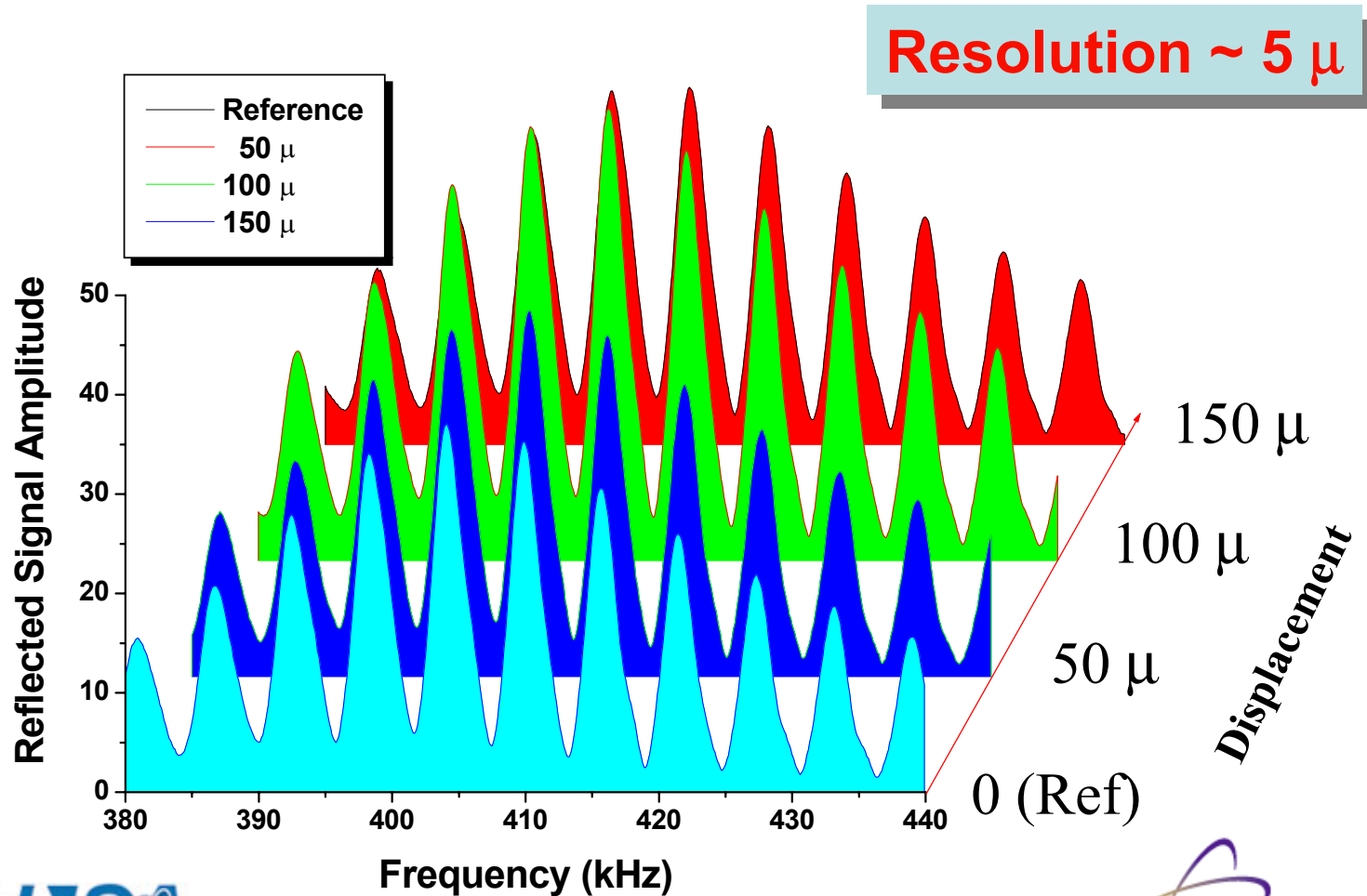
## Determination of the ovality of the pipe



# Pipeline Internal Cross-Section Measurement

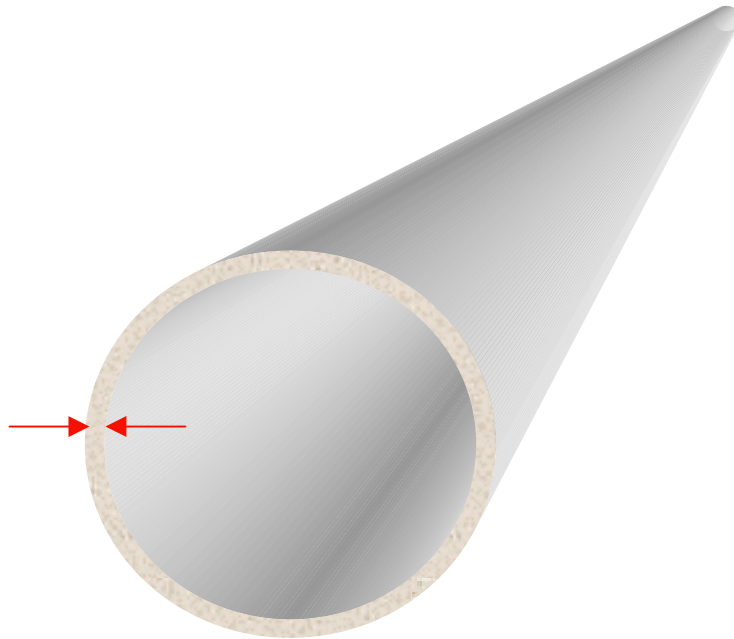


# Sensitivity of Cross-Section Measurement



# Pipeline Wall Thickness Monitoring

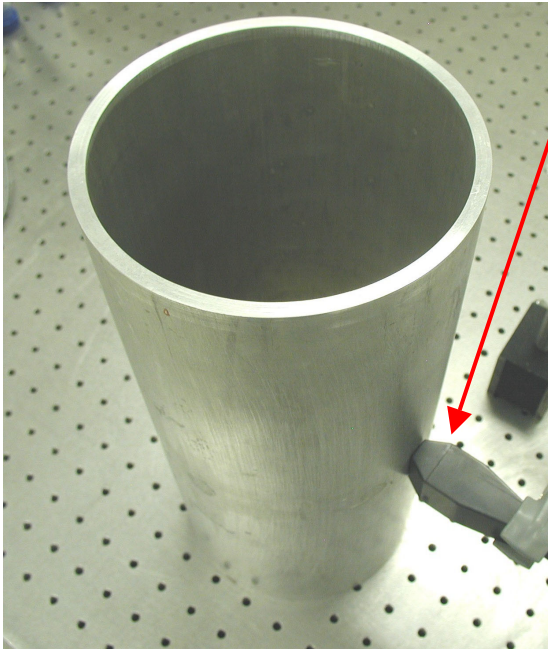
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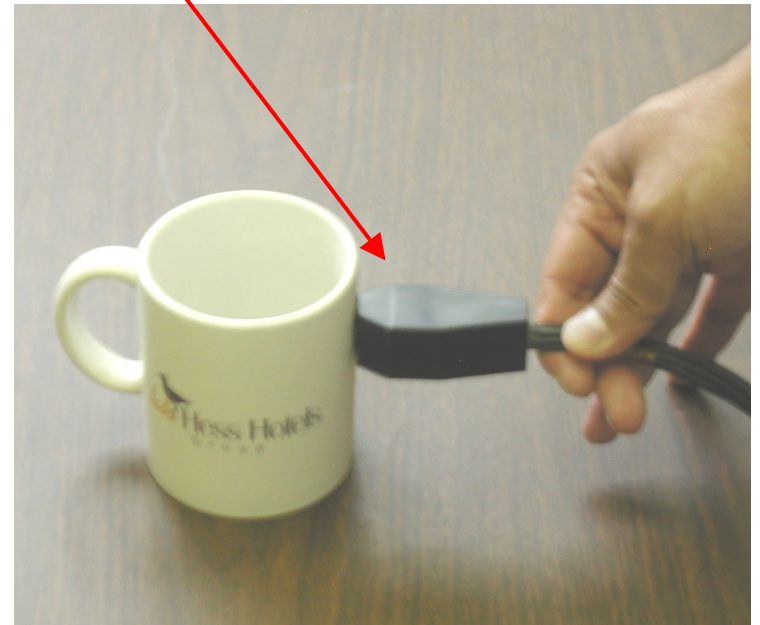
# Simultaneous Wall Thickness and Sound Speed Determination

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Piezoelectric Sensor Head



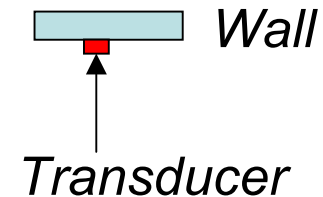
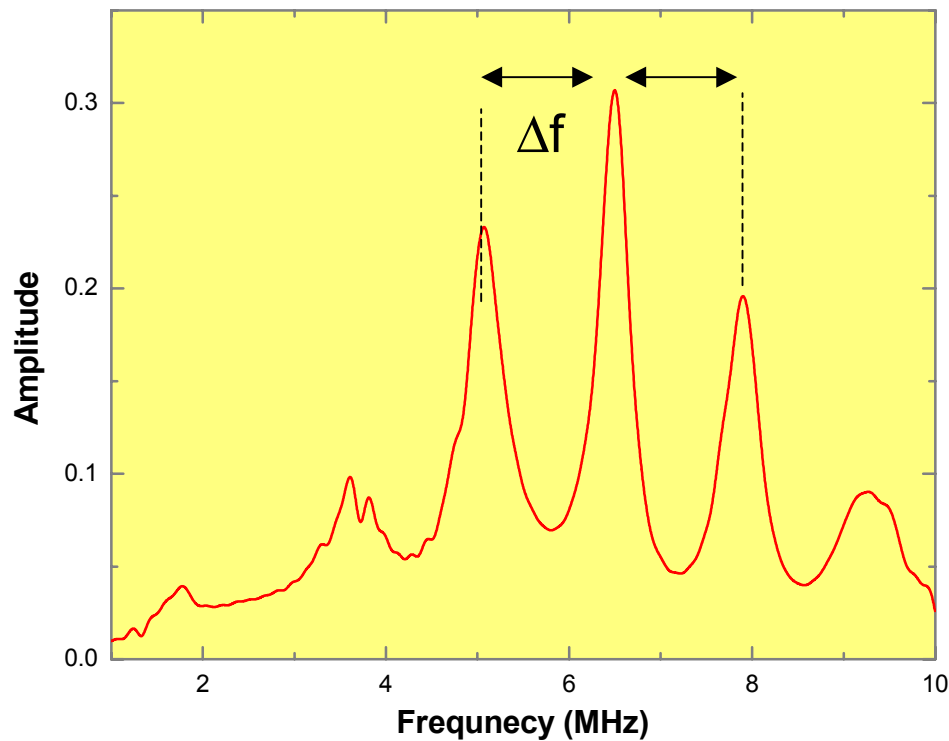
Aluminum Pipe



Coffee Mug

*Working on noncontact approach*

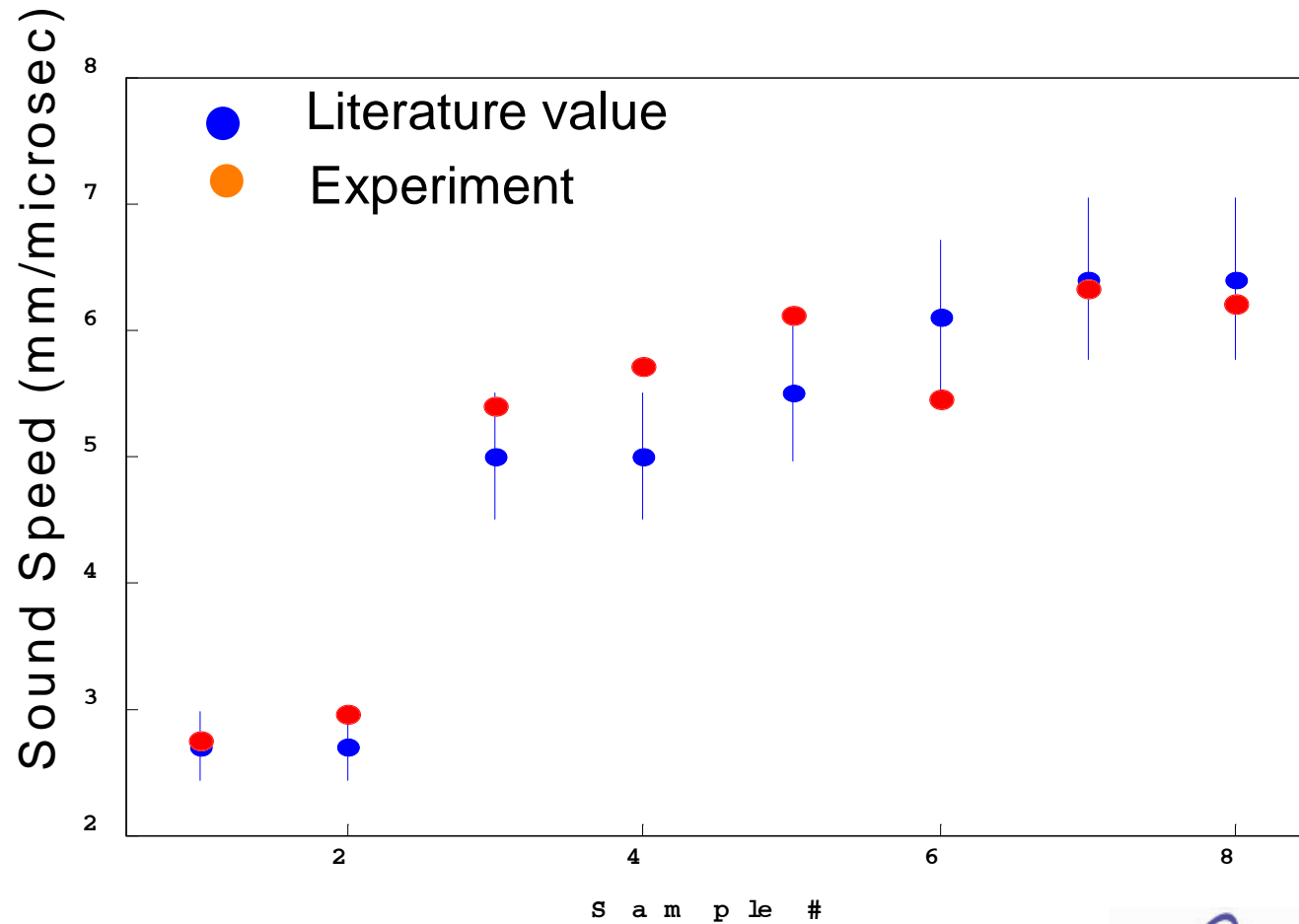
# Determination of Wall Thickness using Standing Waves



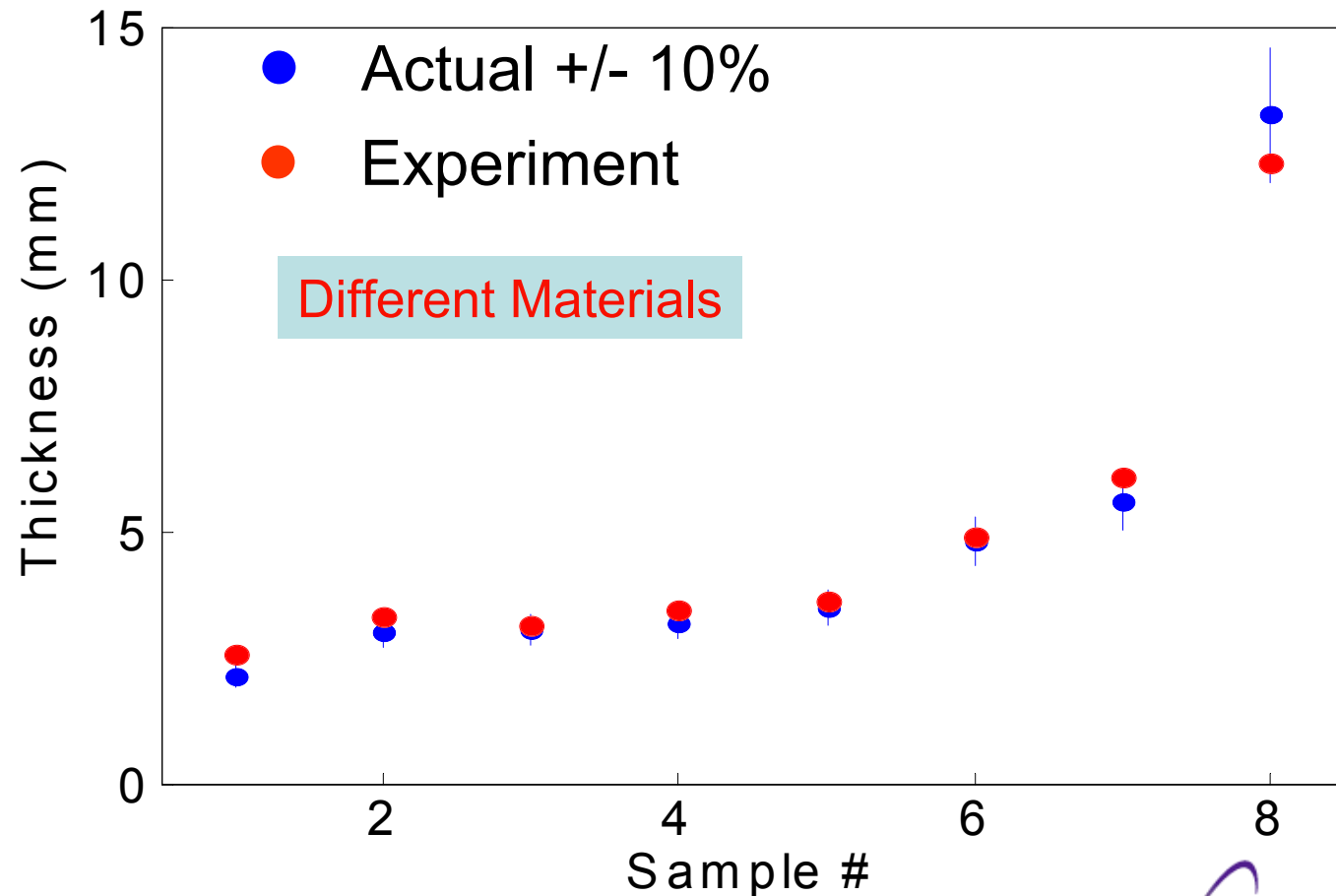
Sound speed =  $2d\Delta f$        $\Delta f$  = frequency spacing  
Sound absorption  $\propto \delta$        $\Delta f$  = peak width

# Sound Speed Results

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# Wall Thickness Results





# Conclusions

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Acoustic sensing (frequency-based technique) shows promise in monitoring various aspects of structural integrity of natural gas pipelines.

Wall thickness, wall material properties, pipe cross-section variation, and sensitive method to detect contamination in gas have been demonstrated.